



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** AL-2000® MICRO  
**Other means of identification** None.  
**Recommended use** Metal Working Fluids.  
**Recommended restrictions** None known.

### Manufacturer/Importer/Supplier/Distributor information

**Company name** DOALL SAWING PRODUCTS  
A DOALL COMPANY  
5505 West 123rd Street  
Savage, MN 55378

**Telephone (General Information)** 1-800-321-9913  
**Emergency telephone number** 1-800-424-9300 (CHEMTREC)  
**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

## 2. Hazard(s) identification

**Physical hazards** Not classified.  
**Health hazards** Aspiration hazard Category 1  
**Environmental hazards** Not classified.  
**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger  
**Hazard statement** May be fatal if swallowed and enters airways.  
**Precautionary statement**  
**Prevention** Observe good industrial hygiene practices.  
**Response** IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting.  
**Storage** Store locked up.  
**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.  
**Hazard(s) not otherwise classified (HNOC)** None known.  
**Supplemental information** None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY HYDROTREATED PETROLEUM OIL		72623-87-1	60 - < 70
Other components below reportable levels			30 - < 40

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air.
<b>Skin contact</b>	Wash affected area with mild soap and water.
<b>Eye contact</b>	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses.
<b>Ingestion</b>	In the unlikely event of swallowing contact a physician or poison control center. Do not induce vomiting.
<b>Most important symptoms/effects, acute and delayed</b>	None known.
<b>General information</b>	Get medical attention, if needed.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Dry chemical, CO <sub>2</sub> , water spray or alcohol resistant foam. Use fire-extinguishing media appropriate for surrounding materials.
<b>Unsuitable extinguishing media</b>	Do not use a solid water stream as it may scatter and spread fire.
<b>Specific hazards arising from the chemical</b>	No unusual fire or explosion hazards noted.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment. Use standard firefighting procedures and consider the hazards of other involved materials.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS. Use personal protective equipment as required.
<b>Methods and materials for containment and cleaning up</b>	Soak up with inert absorbent material. Clean up in accordance with all applicable regulations.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Do not taste or swallow. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in a closed container. The product is stable and non-reactive under normal conditions of use, storage and transport. Store in a dry place.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values Components

SEVERELY  
HYDROTREATED  
PETROLEUM OIL (CAS  
72623-87-1)

#### Type

TWA

#### Value

5 mg/m<sup>3</sup>

#### Form

Inhalable fraction.

<b>Appropriate engineering controls</b>	Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Eye wash fountain and emergency showers are recommended.
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### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Safety glasses.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Color</b>	Colorless
<b>Odor</b>	None

<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	< 32 °F (< 0 °C)
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	388.4 °F (198.0 °C)
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Insoluble
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Flash point class</b>	ASTM D93-08
<b>Kinematic viscosity</b>	8.6 cSt
<b>Kinematic viscosity temperature</b>	104 °F (40 °C)
<b>Specific gravity</b>	0.8 - 0.884

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Stable at normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	None known.
<b>Incompatible materials</b>	Powerful oxidizers. Acids. Alkalies.
<b>Hazardous decomposition products</b>	To avoid thermal decomposition, do not overheat.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Not classified.
<b>Eye contact</b>	Not classified.
<b>Ingestion</b>	May be fatal if swallowed and enters airways.

**Symptoms related to the physical, chemical and toxicological characteristics**      May be fatal if swallowed and enters airways.

### Information on toxicological effects

**Acute toxicity**      Not classified.

<b>Skin corrosion/irritation</b>	Not classified.
<b>Serious eye damage/eye irritation</b>	Not classified.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not classified.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>	
Not regulated.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	May be fatal if swallowed and enters airways.
<b>Chronic effects</b>	None known.

## 12. Ecological information

<b>Ecotoxicity</b>	Not available.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations.
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Follow precautions for safe handling described in this safety data sheet.

## 14. Transport information

<b>DOT</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.

## 15. Regulatory information

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

<b>Hazard categories</b>	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
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### SARA 302 Extremely hazardous substance

Not regulated.

<b>SARA 311/312 Hazardous chemical</b>	No
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**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**US state regulations****California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 08-23-2021

**Version #** 01

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. DO ALL SAWING PRODUCTS cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.